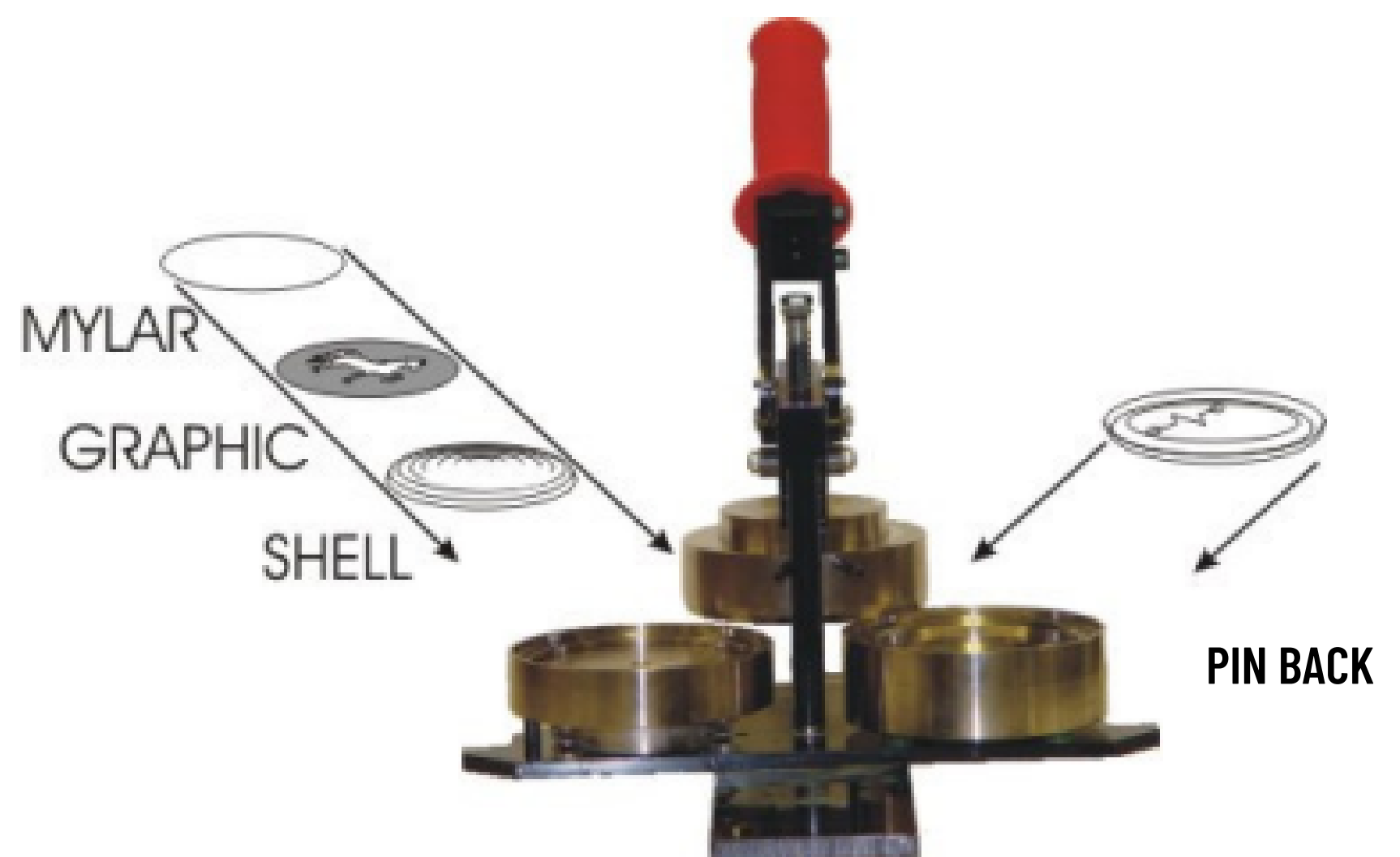


Pin-Back Button Instructions

Parts needed for a Pin-Back Button

1. Domed Front Shell
2. Graphic printed on paper, photo, or fabric cut into a 2.5" circle (Use Circle Punch Cutter or Template to help with size)
3. Mylar Circle
4. Pin Back



Instructions for Assembling a Pin-Back Button

1. Identify the crimp die (deeper die on the right) and pick up die (shallow die on the left.)
2. Insert a Domed Front Shell (sharp side down) into the pick up die (shallow die). Place the graphic on top of the shell and then place the mylar on top of the graphic.
3. You want to be sure that your button will be oriented correctly when wearing it, so place your graphic with the top side towards the handle. See image below.
4. Rotate the die clockwise until it comes to a rest under the upper die.
5. Pull the handle down as far as it will go over the black base towards you, and raise it up again to its rest position.
6. Place a Pin Back (Sharp edges side up/pin side down) into the crimp die (deeper die). You want to be sure that your button will be oriented correctly when wearing it, so place the pin-back with the top side towards the handle. See image below.
7. Rotate the die counter clockwise until it comes to rest under the upper die.
8. Pull the handle down as far as it will go over the black base towards you, and raise it up again to its rest position.
9. Rotate die clockwise and removed the finished button.

